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# Faking at Level 1

How Digital Twins Save Your PLCs





# Introduction

Focus on embedded/(I)IoT/OT related technologies

Speaker on conferences like HITB, BlackHat, IT-SECX, OMH,...

Published several security advisories regarding embedded devices

„WHO AM I?“



Thomas Weber



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# Outline

Foundation

Typical OT Security Assessment

Digital Twin Construction

Security Testing

Conclusion



# Foundations

## OT - Operational Technology

- Devices on different levels are: RTU, PLC, HMI, Eng. Station, SCADA server, Historian,...

## IoT - Internet of Things

- Devices: IP Camera, Printer, Router, Smart Fridge, Smart Watch,...

## IIoT - Industrial Internet of Things

- Devices: Industrial Router/Switch, Sensors/Actuators in industrial environments,...

## Digital Twins

- During this session: a (sometimes) full functional emulation from the operating system of the embedded device in scope, excluding physical I/Os.

# „Digital Twin“

...there are different definitions of Digital Twin!

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# Foundations - How OT Became “Smarter”

In early days:

- Fieldbus technology - Modbus, PROFIBUS-PA/DP, CAN, ASI bus, ...
- PLCs with one programming interface: a COM port (RS232) and limited memory
- Supervision via analog technology (e.g. via light signaling)



# Foundations - How OT Became “Smarter”

## In early days:

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## Nowadays:

- PLCs with Ethernet connection, much more computational power and memory
- Manageable Ethernet switches
- Routers, Firewalls and other network infrastructure devices
- Shift from traditional fieldbus technology to the TCP/IP stack
- Peripheral devices - Industrial Internet of Things (IIoT) like humidity/heat/light/proximity/... sensors

# IT/OT Differences

Foundations

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# Foundations - IT/OT Differences

## IT

- A lot of network traffic / high bandwidth
- Deals with business-related information
- Soft real-time due to not time-critical calculation
- Short system failure results in data-loss
- Updates during running operation
- Startup of whole IT system needs minutes/hours
- ...

## OT

- Medium network traffic / low bandwidth
- Deals with industrial-related information
- Hard real-time due to time-critical calculation
- Short system failure may pose a critical business risk
- Upgrades only during (yearly) maintenance windows
- Startup of whole OT system may need days/weeks
- ...



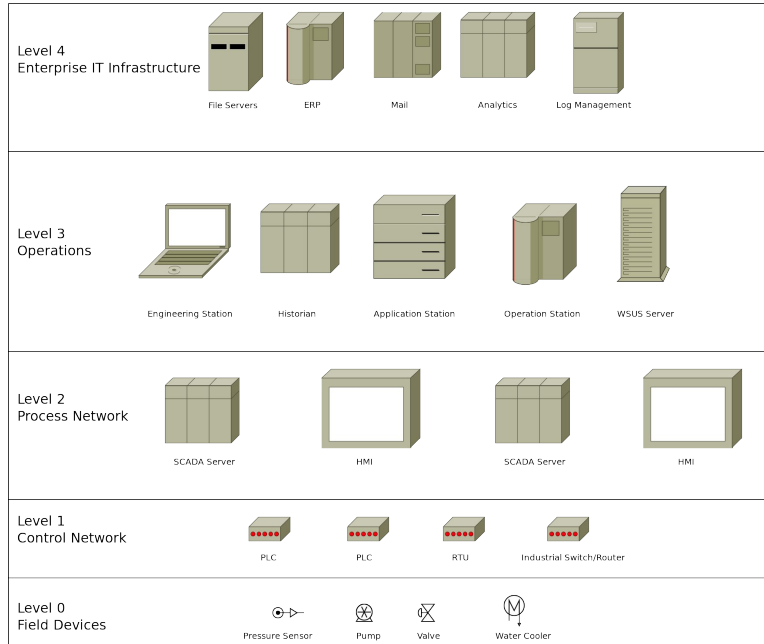
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# Typical OT Security Assessment

- Be careful!
- Log all network traffic!
- Do not(!) use automated security scanner for IT!
- Be careful!



# Typical OT Security Assessment – Purdue



OT networks are often structured according the Purdue model. A representative model can is viewed here ...



# Typical OT Security Assessment - Steps

## Information Gathering / Passive Testing:

- Review network blueprints
- Collect information about all systems including the software/firmware version
- Sniffing network traffic using Tcpdump/Wireshark to monitor for devices/protocols

## Active Testing:

- Do not forget to log with Tcpdump/Wireshark!
- Scanning for devices with ICMP in the network. Afterwards for selected ports (80, 443, 23 ,...)
- Testing for typical vulnerabilities in accordance with the customer (to not affect crit. systems)

## Reporting:

- Listing vulnerabilities and their probability/impact
- Listing mitigation measures for each vulnerability





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# Typical OT Security Assessment - Problems

Risks during active testing:

- Denial of service (can hit the whole factory) with potential long duration
- Destroyed devices due to wrong/malicious I/O
- Affecting power/water supply if done in critical infrastructure
- Affecting human life



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# Typical OT Security Assessment - Problems

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# Issues ?

maybe less harmful if OT scanning software is used ..... but what if such issues still arise?





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## Typical OT Security Assessment - Solution

A possible solution to (partially) overcome the latter explained problems are digital copies of the OT network in scope. These can cover the whole network or selected parts, that have been left out as outage of one device can result in much bigger problems.

Such technique is also known as virtual pentesting, but it comes with the following implications:

- A virtualization always has a certain gap
- Not all devices/networks can be virtualized
- The effort to create virtualizations can differ a lot

Despite all the difficulties, it still pays off.





# Digital Twin Construction – General

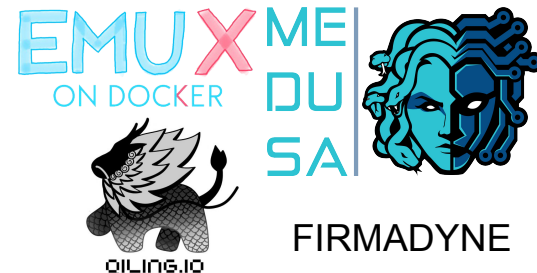
Digital twins of OT/IloT/IoT/embedded devices (in terms of firmware virtualization) are usually created by using the following steps.

- Extracting/downloading the firmware of interest
- Analyzing the firmware and prepare it for virtualization
- Start the desired virtualization environment to create the digital twin
- Run the digital twin



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# Digital Twin Construction – Tools



## EMUX (ARMX)

- Linux-base firmware emulation
- Open-Source
- ARM/MIPS (QEMU)
- Command-line interface

## Qiling Framework

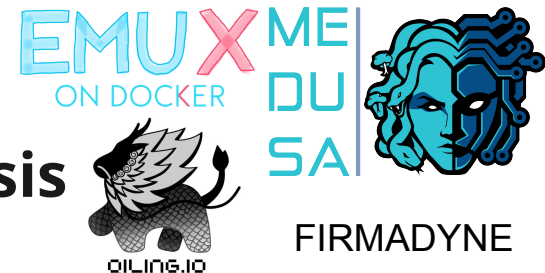
- Binary instrumentation framework
- Open-Source
- x86/x64/ARM/MIPS (Unicorn)
- Command-line interface

## MEDUSA

- Linux-based firmware emulation
- Proprietary
- ARM/MIPS/PPC/SPARC/SH4/x86/x64 (QEMU)
- Web-interface

## FIRMADYNE

- Linux-based firmware emulation
- Open-Source
- ARM/MIPS (QEMU)
- Command-line interface



# Digital Twin Construction – Gap Analysis

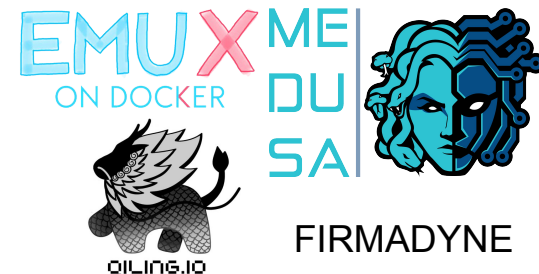
## Physical Device

- Chipset
- I/Os
- Firmware

## Digital Twin

- Emulated Chips
- Spare I/Os
- Emulated Firmware

Virtualizations of devices help to get a big picture of the specific embedded system!



# Digital Twin Construction – Pro & Con

## Pro

- No risk at all by using Digital Twins
- Parallel tests can be performed
- Live debugging possible
- Device hardware not needed – high flexibility for the tester
- Also possible to test communication to fat clients
- Patches can be tested on virtual devices before rollout

## Con

- Virtualization/Cloning process can be hard and time consuming
- Not possible for all OT devices
- 100% clones are rarely possible
- Only feasible for bigger OT networks (50+ different devices)

# Security Testing

Hacking devices at Level 1

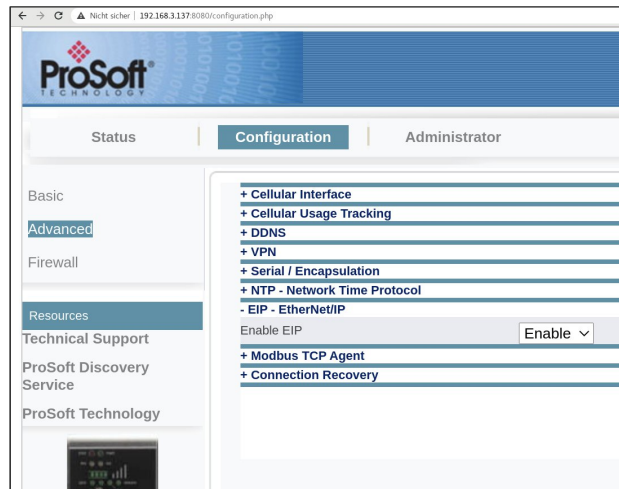
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# Security Testing – Examples / Demo

```
249 root 0:01 /opt/lighttpd/sbin/lighttpd -f /opt/lighttpd/lighttpd.conf
250 root 0:00 /opt/php7/bin/php-cgi
251 root 0:09 /opt/php7/bin/php-cgi
745 root 0:00 /psft/bin/eip eth0
748 root 0:00 {ipwatchd.sh} /bin/sh /psft/scripts/ipwatchd.sh arping
831 root 0:00 /psft/bin/modbusAgent --port 502 --interface eth0
1203 root 0:00 [kworker/u3:2]
1590 root 0:00 sleep 10
1593 root 0:00 ps
/etc/init.d # netstat -tuln
Active Internet connections (only servers)
Proto Recv-Q Send-Q Local Address           Foreign Address         State
tcp        0      0 0.0.0.0:8080            0.0.0.0:*               LISTEN
tcp        0      0 0.0.0.0:44818          0.0.0.0:*               LISTEN
tcp        0      0 192.168.3.137:502     0.0.0.0:*               LISTEN
tcp        0      0 127.0.0.1:1026         0.0.0.0:*               LISTEN
udp        0      0 0.0.0.0:2222          0.0.0.0:*
udp        0      0 0.0.0.0:44818         0.0.0.0:*
/etc/init.d # cat /proc/cpuinfo
processor       : 0
model name     : ARM926EJ-S rev 5 (v5L)
BogoMIPS      : 1666.25
Features       : swp half thumb fastmult vfp edsp java
CPU implementer : 0x41
CPU architecture: 5TEJ
CPU variant    : 0x0
CPU part       : 0x926
CPU revision   : 5

Hardware      : ARM-Versatile (Device Tree Support)
Revision      : 0000
Serial        : 0000000000000000
```





# Security Testing – Examples / Demo

```
510 0          592 S   /sbin/boa
522 0          348 S   /sbin/factoryreset
523 0          392 S   /sbin/ntronleds
524 0          376 S   /sbin/devicerreset
531 0          684 R   ps -ef
/ # ifconfig
eth0  Link encap:Ethernet  HWaddr 00:00:00:00:00:01
      inet addr:192.168.3.137  Bcast:192.168.3.255  Mask:255.255.255.0
      UP BROADCAST RUNNING MULTICAST  MTU:1500  Metric:1
      RX packets:126 errors:0 dropped:0 overruns:0 frame:0
      TX packets:144 errors:0 dropped:0 overruns:0 carrier:0
      collisions:645 txqueuelen:1000
      RX bytes:20180 (19.7 KiB)  TX bytes:21151 (20.6 KiB)

lo    Link encap:Local Loopback
      inet addr:127.0.0.1  Mask:255.0.0.0
      UP LOOPBACK RUNNING  MTU:65536  Metric:1
      RX packets:0 errors:0 dropped:0 overruns:0 frame:0
      TX packets:0 errors:0 dropped:0 overruns:0 carrier:0
      collisions:0 txqueuelen:1000
      RX bytes:0 (0.0 B)  TX bytes:0 (0.0 B)

/ # netstat -tuln
bin/ash: netstat: not found
/ # exit
-bash-5.1# netstat -tuln
Active Internet connections (only servers)
Proto Recv-Q Send-Q Local Address           Foreign Address         State
tcp        0      0 0.0.0.0:80              0.0.0.0:*               LISTEN
```

The screenshot shows the N-Tron 702-W Series web interface. The left sidebar contains a navigation menu with the following items: System Info, Link Setup, Network, Advanced, Services, System Config, Support, and Logout. The main content area is divided into two sections: PING WATCHDOG and SNMP AGENT. The PING WATCHDOG section includes the following configuration options: Enable Ping Watchdog (checkbox), IP Address To Ping (text input), Ping Interval (300 seconds), Startup Delay (300 seconds), and Failure Count To Reboot (3). The SNMP AGENT section includes: Enable SNMP Agent (checkbox), SNMP Community (public), Contact (text input), and Location (text input). Both sections have a 'Change' button.



# Security Testing – Examples / Demo

```
591 root 0:00 /usr/sbin/iptables
1738 root 0:00 /sbin/dropbear -d /configData/dds.key -r /configData/rsk.
1743 root 0:00 /sbin/telnetd
1755 root 0:00 /bin/lldpd -V -I bond0 -I eth0 -I eth1
1762 root 0:00 /bin/lldpd -V -I bond0 -I eth0 -I eth1
2152 root 0:00 ps
- # netstat -tuln
Active Internet connections (only servers)
Proto Recv-Q Send-Q Local Address           Foreign Address         State
tcp        0      0 0.0.0.0:22              0.0.0.0:*                LISTEN
tcp        0      0 0.0.0.0:443            0.0.0.0:*                LISTEN
tcp        0      0 0.0.0.0:80             0.0.0.0:*                LISTEN
tcp        0      0 0.0.0.0:22             0.0.0.0:*                LISTEN
tcp        0      0 0.0.0.0:23             0.0.0.0:*                LISTEN
- # ifconfig
eth0  Link encap:Ethernet  HWaddr 00:00:00:00:00:01
      inet addr:192.168.3.137  Bcast:192.168.3.255  Mask:255.255.255.0
      inet6 addr: fe80::200:ff:fe00:1/64 Scope:Link
      UP BROADCAST RUNNING MULTICAST  MTU:1500  Metric:1
      RX packets:146 errors:0 dropped:0 overruns:0 frame:0
      TX packets:145 errors:0 dropped:0 overruns:0 carrier:0
      collisions:645  txqueuelen:1000
      RX bytes:22503 (21.9 KiB)  TX bytes:23838 (23.2 KiB)

lo    Link encap:Local Loopback
      inet addr:127.0.0.1  Mask:255.0.0.0
      inet6 addr: ::1/128 Scope:Host
      UP LOOPBACK RUNNING  MTU:65536  Metric:1
      RX packets:0 errors:0 dropped:0 overruns:0 frame:0
      TX packets:0 errors:0 dropped:0 overruns:0 carrier:0
      collisions:0 txqueuelen:1000
      RX bytes:0 (0.0 B)  TX bytes:0 (0.0 B)

- # random: crng_init done
- # cat /proc/cpuinfo
processor       : 0
vendor_id     : GenuineIntel
cpu family    : 6
model         : 6
model name    : QEMU Virtual CPU version 2.5+
```

The screenshot shows the MOXA web interface. The top navigation bar includes the MOXA logo and the website URL www.moxa.com. A left sidebar menu contains categories like Main Menu, Overview, Basic Settings, System Info Settings, Network Settings, Time Settings, Controller Settings, Advanced Settings, Auto Warning Settings, System Log, and Syslog. The main content area is titled 'Managed Device List' and includes a 'Managed Device List' section with a table. The table has columns for AP (Hostname, IP, MAC, Channel, Noise Level (dBm), Status) and Client (Hostname, IP, MAC, RSSI (dB), Signal Strength (dBm), Status). Below the table, it states 'No data available in table'. There are also checkboxes for 'Auto refresh' and 'Refresh timer'.





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# Security Testing - Disclosed Vulnerabilities

## Already Public:

- Red Lion N-Tron industrial access point
- Nexans industrial switch series
- Korenix industrial switch/access point/media converter device series
- Pepperl+Fuchs industrial switch/access point/IO-Link device series
- Phoenix Contact TC Router/Switch (industrial cellular device) series
- Altus Sistemas de Automacao / Beijer PLC series

## Currently Pending:

- Delta Electronics
- Hirschmann



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# Security Testing – Reactions

## Well known:

- Deny
- No reaction
- Endless ping-pong (even worse for OT)

## Special case for Digital Twins:

- Vulnerabilities on application level get not accepted  
“...it’s your controlled environment...”

# Lessons learned

... do not mention that you've tested on a digital twin in the first message!





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# Conclusion ... to sum it up!

# Comprehensive OT security assessments are always challenging

# Digital Twins enables the pentester to build a (more or less precise) clone

# OT Devices and networks can be emulated/virtualized by this technique

# OT Devices and networks are not harmed as the digital twins are completely separated

# New vulnerabilities on OT devices can be found much easier on digital twins

# No big news: there are responsibly and absolutely not responsibly vendors



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# Any gaps in knowledge ... ?

You can reach us at any time at  
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